Ezekiel 48:25... And by the boundary of Simeon, from the eastern border to the western border, Issachar one.

[2] - References:

- Issachar is a strong-boned ass, lying down between the two saddlebags. (Genesis 49:14)
- It was for Issachar that the fourth lot came out, for the sons of Issachar by their families. (Joshua 19:17)